GMI employees assure that quality products meeting contract requirements are delivered on time to achieve the ultimate goal of customer satisfaction.

Our Quality Department is equipped with 2 M&M Gear Inspection Systems, amongst others, to perform a variety of test functions on site. Full range of mechanical dimensional checking, CMM inspection, heat treat hardness, surface roughness, spacing and pitch error, nital etch, voltage and amperage testing after final assembly, tooth-to-tooth composite, total composite and many more. In order to keep costs for our customers to a minimum, our daily management system is fully computerized and based on lean manufacturing techniques.

At Gear Manufacturing we will work together with you, our customer, to supply top-quality products and to create a partnership for success. We are proud of the many specialties that we can offer to the industry. Our versatility, flexibility and our vast range of machining capabilities have made us an industry leader.

GMI is certified and registered to ISO9001:2000 and AS9100 Rev B in accordance with the requirements of AS9104A.

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"Quality Products That Meet Customers Specifications Delivered On Time"
TURNING / MILLING

Our lines of CNC Lathes are ready to handle most any job! The capabilities of performing complex lathes work along with bar feeding and milling operations we have the turning power that can deal with anything.

Our Milling Department consists of both vertical and horizontal machining centers performing complex machining, drilling, tapping and many other milling processes.

GEAR HOBBLING/SHAPING

GMI has a vast array of capabilities making high quality gear cutting fast and efficient. Whether it is a 100 inch diameter or 32 inch diameter, we have the technology that provides low-cost gear cutting services to high quality levels.

Our CNC hobbing machines and others are capable of hobbing the most demanding jobs. With the high gear cutting accuracy and speed of our machines, it allows us to handle multiple complex jobs more capable.

Our series of Fellows gear shapers can cut internal or external gears and splines. We offer gear shaping services either as "cut teeth only" or we will manufacture the complete gear, shaft or assembly.

OD/ID GRINDING

We feature state of the art CNC Studer grinding machines which are reliable and extremely precise. Our grinders provide multi-axis numerical control with diamond dressing cycles to ensure results that are of the highest quality and are consistent in size.

OD, ID and face grinding can be accomplished with one chucking taking out any possibility of error resulting from additional set up operations.

ASSEMBLIES

As well as being an advanced manufacturer of gears and machined parts, we manufacture assemblies and gear kits specific to our client’s specifications. GMI produces standard or custom gear assemblies from the smallest to the largest quantity.